

Date: Thursday, 10/08/2006 10:04:34 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY					
Job Number	: 28143							
Estimate Number	: 11380							
P.O. Number	: N/A	Part Number	: D3215043					
This Issue	: 10/08/2006 S.O. No. : N/A	Drawing Number	: D3215 REV C					
Prsht Rev.	: NC	Project Number	: N/A					
First Issue	: N/A	Drawing Revision	: C					
Previous Run	: 27744	Material	: N/A					
Written By		Due Date	: 31/08/2006 Qty: 12 Um: Each					
Checked & Approved By	: SL							
Comment	: Est. A 03.10.28 New Issue KJ/RF							
Additional Product								
Job Number:								
Seq. #:	Machine Or Operation:	Description :						
1.0	PG	PURCHASING						
								
Comment: PURCHASING Issue P/O: 1817 to Tulmar Safety Systems D3215-043 as per Dwg D3215 Ship to Tulmar Certificate of Conformity is required								
		CL 06108110 (15)						
2.0	D32153	Webbing Tidy						
								
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Webbing Tidy Qty Part Number Description Batch 2 D3215-3 Webbing Tidy 5XB27757/B28144 X 19								
		CL 06108123 (12)						
3.0	D32161	Fitting						
								
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Fitting Qty Part Number Description Batch 2 D3216-1 Fitting 16XB27758/8XB28145 CL 06108123 (12)								
4.0	D32163	Fitting						
								
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Fitting Qty Part Number Description Batch 1 D3216-3 Fitting 1XB22601/4XB27759/7XB28146 CL 06108123								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 6/10/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HARNESS ASSEMBLY

Job Number: 28143

Part Number: D3215043

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

W 9/8/09 (12)

6.0 QC6

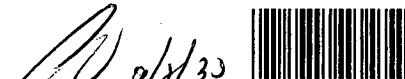
DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SP92.

B 09/13/09 06/05/30 (12)

8.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(12) 06/08/13

Job Completion



C 06/08/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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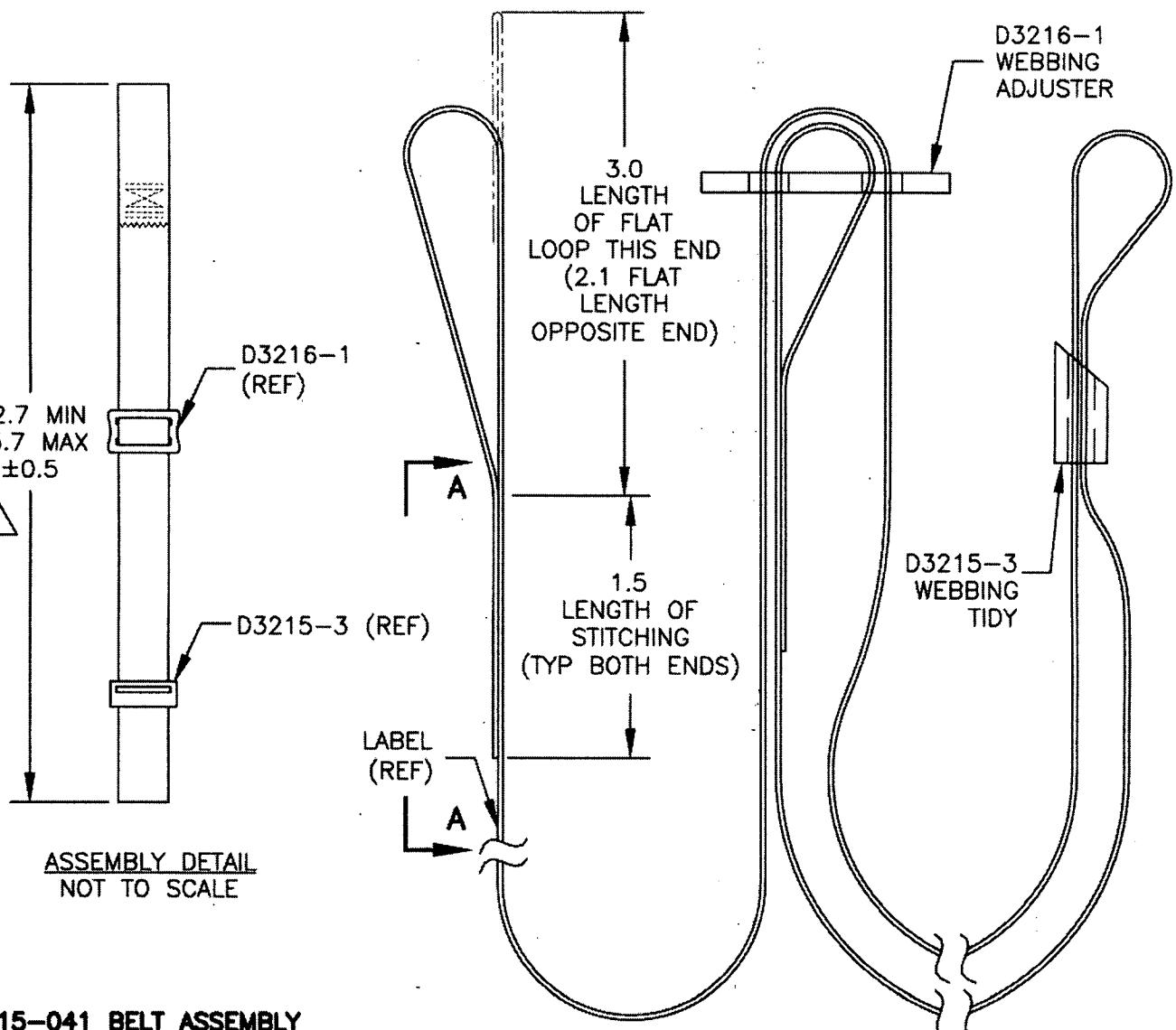
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3215 REV. C
DATE		SHEET 1 OF 3
04.03.05		TITLE BELT ASSEMBLY SCALE NTS
A	03.09.19	NEW ISSUE
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING

RELEASED

04.03.05

**D3215-041 BELT ASSEMBLY**

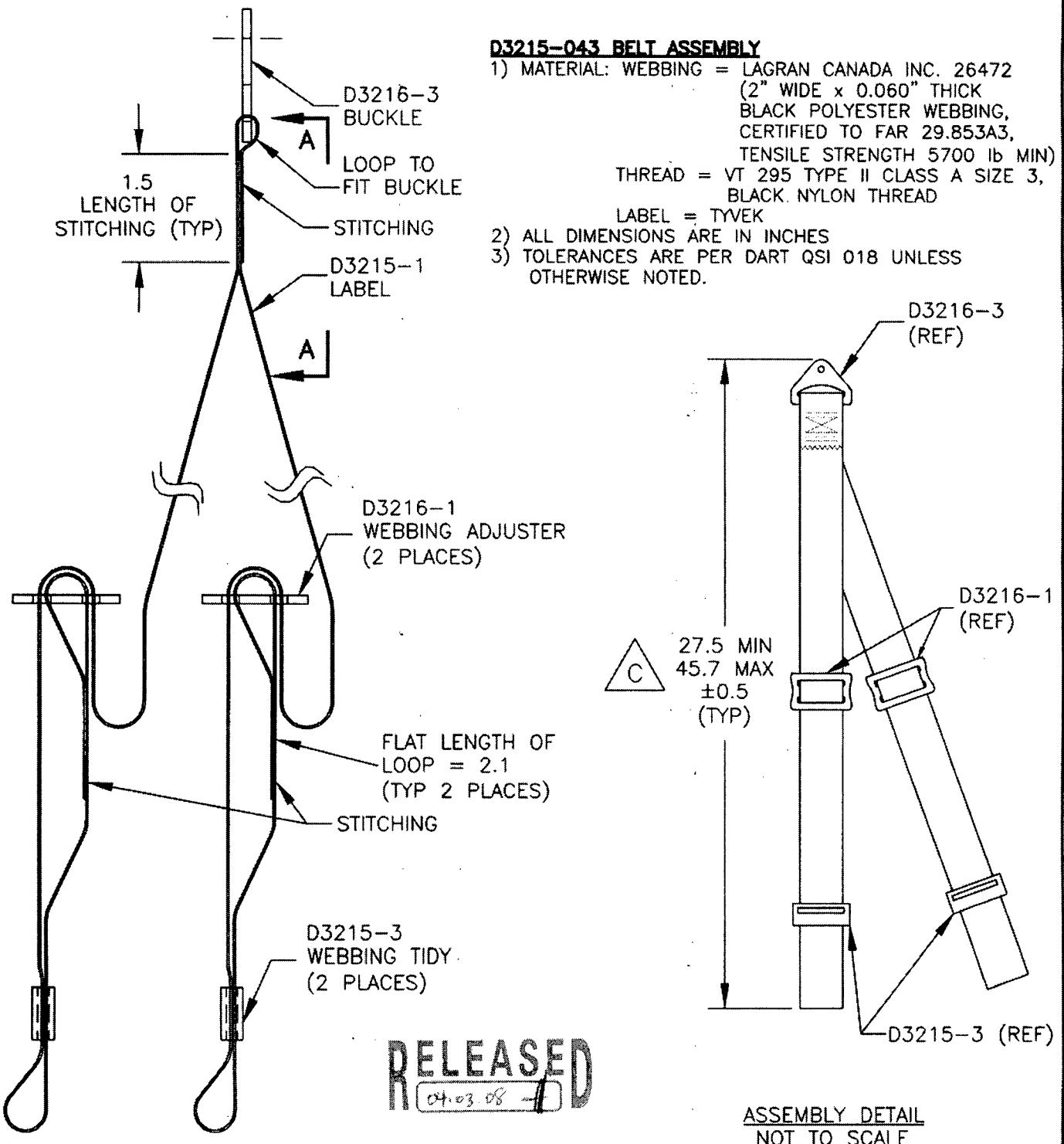
- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED
TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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CHECKED	APPROVED	DRAWING NO.	REV. C
		D3215	SHEET 2 OF 3
DATE	TITLE	SCALE	
04.03.05	BELT ASSEMBLY	NTS	



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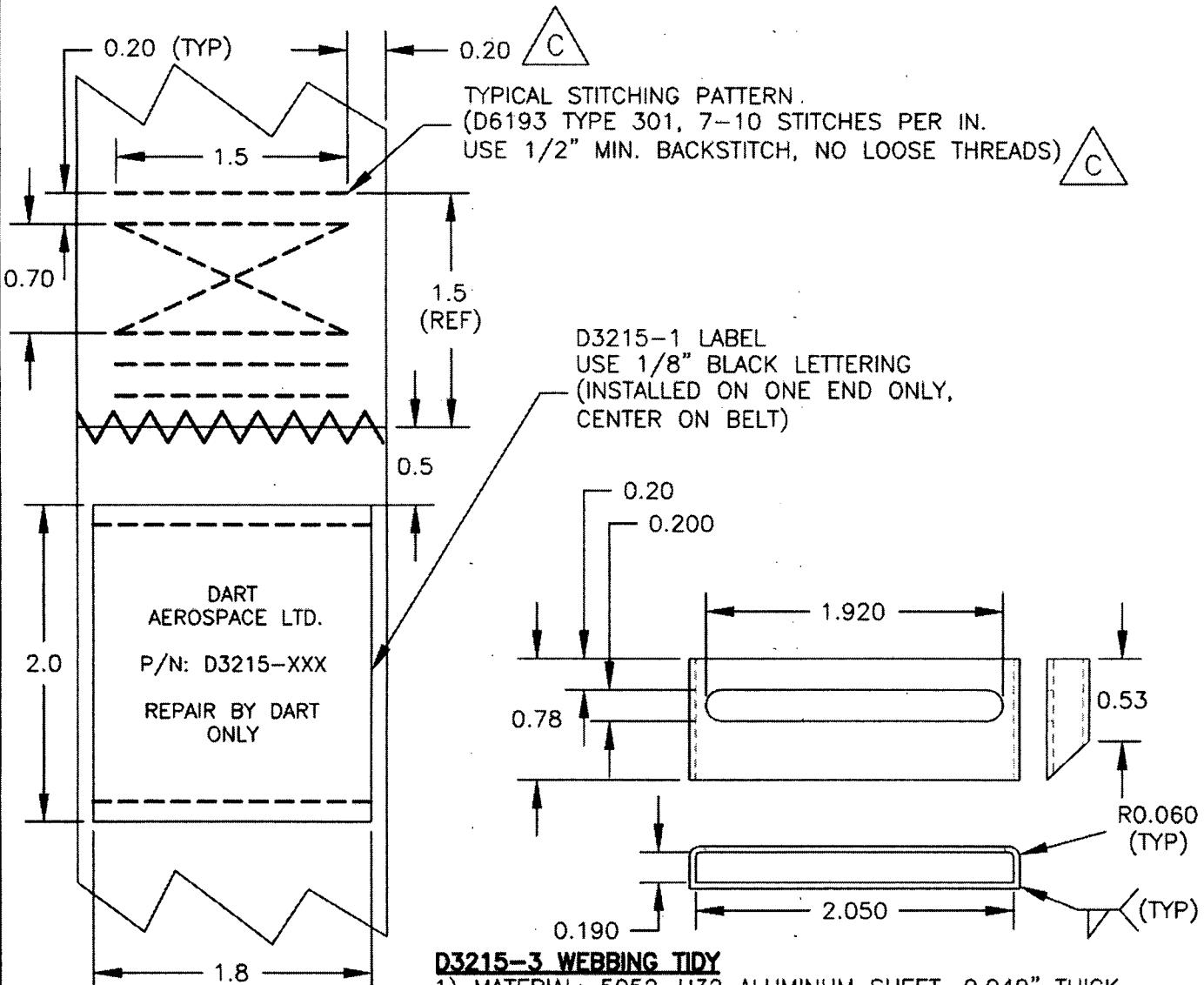
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3215 REV. C SHEET 3 OF 3
DATE 04.03.05	TITLE HARNESS ASSEMBLY	SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
 XXX = 043 FOR D3215-043



D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK (REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
04.03.08

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